



4

Docket No.: KCC-15,481

COMBINED DECLARATION, POWER OF ATTORNEY AND PETITION

We, the inventors,

1. Name: Daniel J. SORENSEN
Residence: Neenah, Wisconsin
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Neenah, Wisconsin 54956
Citizenship: United States of America

2. Name: Robert Lee POPP
Residence: Hortonville, Wisconsin
Post Office Address: 805 Giese Street
Hortonville, Wisconsin 54944
Citizenship: United States of America

declare that we have reviewed and understand the contents of the attached specification and claims and we verily believe that we are the original, first and joint inventors or discoverers of the invention or discovery in

LEAK-PROOF INTERMITTENT ULTRASONIC BONDS

described and claimed in the attached specification; that this application discloses and claims subject matter disclosed in our earlier Provisional patent application of which we hereby claim the benefit under 35 U.S.C. § 119(e), Serial No. 60/209,393, filed 01 June 2000; that as to the subject matter of this application which is common to said earlier application; that we do not know and do not believe that this invention was ever known or used in the United States before our invention or discovery thereof; that to the best of our knowledge and belief the invention has not been in public use or on sale in the United States more than one year prior to our application, or patented or made the subject of an inventors' certificate in any foreign country prior to the date of our application on an application filed by ourselves or our legal representatives or assigns more than twelve months prior to our application in this country; that we acknowledge our duty to disclose information of which we are aware which is material to the examination of this application in accordance with 37 C.F.R. 1.56(a); and that no application for patent or inventors' certificate on this invention or discovery has been filed by us or our legal representatives or assigns in any country foreign to the United States, except as follows:

None

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POWER OF ATTORNEY

We hereby appoint the following attorneys to prosecute this application and transact all business in the United States Patent and Trademark Office connected therewith:

Michael J. Bendel	Reg. No. 39,605	Douglas L. Miller	Reg. No. 30,406
Patricia A. Charlier	Reg. No. 38,840	Thomas M. Parker	Reg. No. 42,063
Thomas J. Connolly	Reg. No. 28,404	Sebastian C. Pugliese III	Reg. No. 42,091
Gregory E. Croft	Reg. No. 27,542	James B. Robinson	Reg. No. 34,912
Ralph H. Dean	Reg. No. 41,550	Karl V. Sidor	Reg. No. 32,597
Alyssa A. Dudkowski	Reg. No. 40,596	Douglas H. Tulley	Reg. No. 34,743
Jeremiah J. Duggan	Reg. No. 24,470	Patrick C. Wilson	Reg. No. 31,893
Randall W. Fieldhack	Reg. No. 43,611	Paul Y. Yee	Reg. No. 29,460
Steven D. Flack	Reg. No. 40,608	Thomas W. Speckman	Reg. No. 22,617
Thomas M. Gage	Reg. No. 33,385	Douglas H. Pauley	Reg. No. 33,295
Scott B. Garrison	Reg. No. 39,198	Maxwell J. Petersen	Reg. No. 32,772
Joseph P. Harps	Reg. No. 28,854	Mark E. Fejer	Reg. No. 34,817
William D. Herrick	Reg. No. 25,468	Charles C. Kinne	Reg. No. 31,631
Kyle K. Kappes	Reg. No. 34,846	Nick C. Kottis	Reg. No. 31,974
John P. Kirby, Jr.	Reg. No. 25,348	Kevin D. Erickson	Reg. No. 38,736
Nancy M. Klembus	Reg. No. 40,051	Roland W. Norris	Reg. No. 32,799
Christos S. Kyriakou	Reg. No. 42,776	Melanie I. Rauch	Reg. No. 40,924
Nicholas N. Leach	Reg. No. 31,776	Eric T. Krischke	Reg. No. 42,769
William W. Letson	Reg. No. 42,797	Margaret M. Crosby	Reg. No. 40,969
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PETITION

Wherefore we Pray that Letters Patent be granted to us for the invention or discovery described and claimed in the attached specification and claims, and we hereby

**COMBINED DECLARATION, POWER
OF ATTORNEY AND PETITION**

subscribe our names to the attached specification and claims, Declaration, Power of Attorney and this Petition.

DECLARATION

The undersigned further declare that all statements made herein of their knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

21 - MAY - 01
Date

Daniel J. Sorensen
Daniel J. SORENSEN

21 May 2001
Date

Robert Lee Popp
Robert Lee POPP